



**Blaser** **R8**



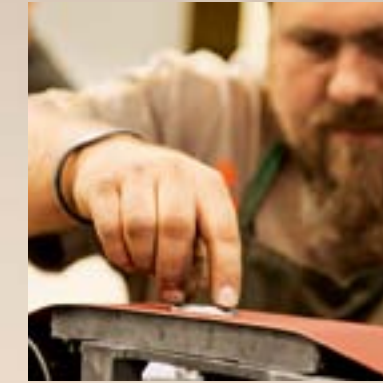
R8

## FROM EXPERIENCE

*Our ideas for new rifle technology are not created on the drawing board; they are born while we are out hunting, facing the challenges that need to be solved. Our engineers are also skilled hunters. When they turn our ideas into innovative design, they are doing much more than inventing something new; they are putting the potential for better hunting in your hands.*



## The Blaser Mission



### DRIVEN BY PASSION

Hunting may be one of the oldest aspirations of mankind, but we always have to prepare for new challenges. It is important that we continually refine our equipment and pioneer new technology. This is our passion.

### SHAPED BY INTELLIGENCE

Leading the way through innovation, we are the driving force in the international hunting rifle industry. Fifty years of expertise have sharpened our senses for intelligent advances. However, we never lose sight of our ethical commitment.

### POWERED BY PERFORMANCE

Everybody who works at Blaser shares the same enthusiasm for hunting. But we all have different talents. It is the diversity of personalities and seamless blend of skills that empower the company's continued success.



## FOR THE LOVE OF DETAIL

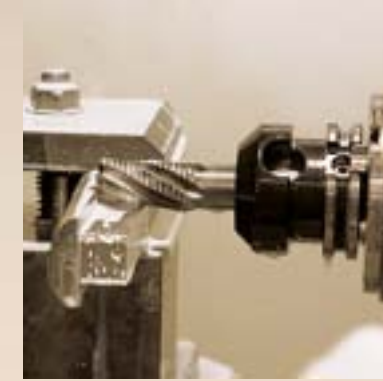
*“At every step of design and manufacturing, we strive for excellence. However, it is by adding character to our hunting rifles that we achieve true perfection. Innovation paired with detailed creativity – that is our formula for timeless gun making.”*



Bernhard Knöbel  
Blaser CEO



## Values and Culture



### MILLED FROM A SOLID PIECE

Manufacturing rifle parts from a whole solid piece guarantees quality, reliability and durability. Intricate production processes on high-end CNC machines ensure minimal tolerances and consistent shooting precision.

### QUALITY COMPONENTS

Whether it is high-grade steel, light metal alloy or precious walnut, in the hands of a Blaser gunsmith they turn into a piece of beauty and lasting value. This commitment to excellence makes every Blaser rifle a legacy for generations to come.

### SENSE OF TRADITION

With a deep appreciation for traditional craftsmanship, we shape today's hunting culture. Highly qualified gunsmiths, gun stockers and engravers turn every rifle into a masterpiece that expresses the personality and passion of the hunter who owns it.





# Hit the Mark

The rifle is zeroed.  
Accuracy is good.  
Consistently hitting the target is  
however still not guaranteed.

Precision lies in the interaction of  
many details. Know them all.



# Accurate

## 1 BLASER PRECISION TRIGGER

From thought impulse to accurate shot without any delay: the excellent, crisp characteristics of the r 8 trigger are among the essentials of precise shooting.

## 2 FORGED BARREL & CHAMBER

Precision and durability: not only barrel but also chamber are cold hammer forged in most calibers. barrel and chamber are perfectly concentric.

## 3 BARREL BEDDING AT AN OPTIMUM

Hitting the target from the first shot: the large-scale bedding of the barrel exclusively in the solid receiver guarantees repeatable accuracy when exchanging the barrel. stock deformation due to extreme climate can never affect the position of the barrel.

## 4 BLASER SADDLE MOUNT

Barrel and rifle scope form one accurate unit: the notches that hold the mounting base are positioned directly above the chamber. the barrel floats freely while the point of impact remains constant.

## 5 BLASER RADIAL LOCKING SYSTEM

Stability and reliable accuracy: the extremely strong, concentric locking system locks directly in the barrel without rotary motion.

## 6 PERFECT STOCK DESIGN

The relaxed positioning of the hand reduces the danger of "flinching". the r 8 pistol grip with a steeper angle, distinct palm swell and optimal cast, provides the ideal grip. the straight comb transfers recoil forces horizontally to the shooter's shoulder giving less felt recoil and less muzzle movement.



# All Set

It is one thing to shoot in rapid succession. To be successful at it takes more than skill.

When you need to hit the target intuitively and consistently while under pressure, the allround design of your rifle is paramount.



# Fast

## 1 IN-LINE REPEATING

fast as lightning with a relaxed posture: the bolt handle is located in an ergonomically perfect position just above the trigger guard. rifle and eye remain focused on the target giving more time to aim exactly and ensure a perfect shot.

## 2 "BLIND" MAGAZINE EXCHANGE

easy and fast: the magazine buttons can be operated "blindly" due to their perfect positioning above the trigger. When pushing both buttons at the same time, the magazine releases straight into the shooter's hand. a second, loaded magazine can be inserted extremely fast without looking.

Magazine capacity:

6 caliber group Mini: 5+1

6 caliber group standard: 4+1

6 caliber group Magnum: 3+1

## 3 DOUBLE LOADING OPTION

the r 8 can be loaded and unloaded both ways, with the magazine taken out or left inside the rifle. With an open bolt, cartridges can be inserted or removed from the top of the magazine very quickly and easily.

## 4 IC – ONE MOVE, TWO FUNCTIONS

cocking the r 8 automatically activates the illuminated reticle: When fitted with the ic function in combination with a Zeiss ic rifle scope, it only takes one movement to make the r 8 ready to shoot and switch on the illuminated reticle at its last adjusted intensity. ic stands for illumination control and couples the rifle's cocking lever with the illumination unit of the rifle scope.





# Be Smart

Even if it never happens,  
you have to be prepared.

Make safety a priority.  
It's in your hands.



# Safe

## 1 THE ULTIMATE SAFETY SYSTEM

for the past decades blaser's manual cocking system has set the benchmark. it is acknowledged as one of the safest worldwide. there is no mechanical safety system that guarantees the safety of an uncocked firing spring. the r 8 is cocked the very moment before shooting. should the shot not be taken, by simply pressing down on the cocking lever, the lever will slide back smoothly. Once again the firing pin spring is uncocked.

## 2 PROTECTION AGAINST MISUSE

if the magazine with integrated trigger guard is taken out, the cocking lever can not be set in cocked position. in any case, this is the safest protection against unauthorized use!

## 3 AUTOMATIC DECOCKING

removing the magazine unit automatically unlocks the cocking lever, so that it can slide back in its decocked position. this is an important safety feature should a cartridge be left in the barrel.

## 4 NO UNINTENTIONAL BOLT OPENING

Once it is locked, it stays locked: if the r 8 is decocked with a locked bolt, the bolt handle is blocked. to safely open the bolt, the cocking lever needs to be pushed forward approximately 3 mm / 1.8" while simultaneously pulling back on the bolt handle. this slight movement does not cock the rifle.



# In Short

Sometimes less is more.  
Less rifle length gives you more  
freedom of movement.

We keep it short.



# Hunttable

## 1 PERFECT BALANCE

The well-balanced weight distribution allows for fast handling and quick target acquisition.

## 2 EASY TAKE-DOWN

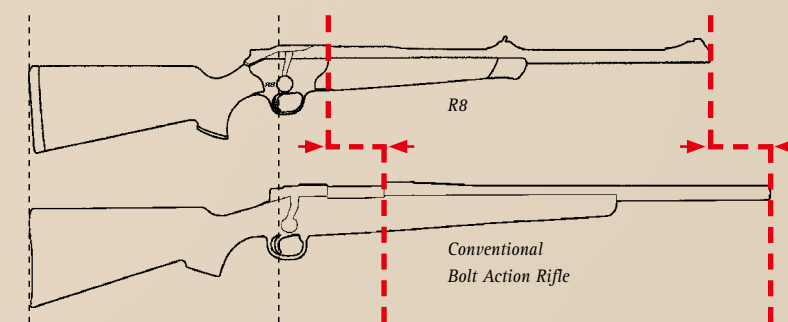
More comfort when stalking over long distances: the r8 is stripped down, packed away and reassembled in a matter of seconds without the slightest change in the point of impact.

## 3 SAFE TRANSPORT

When traveling, the r8 can be transported stripped down, well protected and with absolute discretion. Passers-by will hardly notice that the compact case is in fact a rifle case.

## 4 SHORT CUT

The unique design of the r8 magazine above the trigger allows the overall length of the r8 to be significantly shorter than any conventional bolt action rifle.

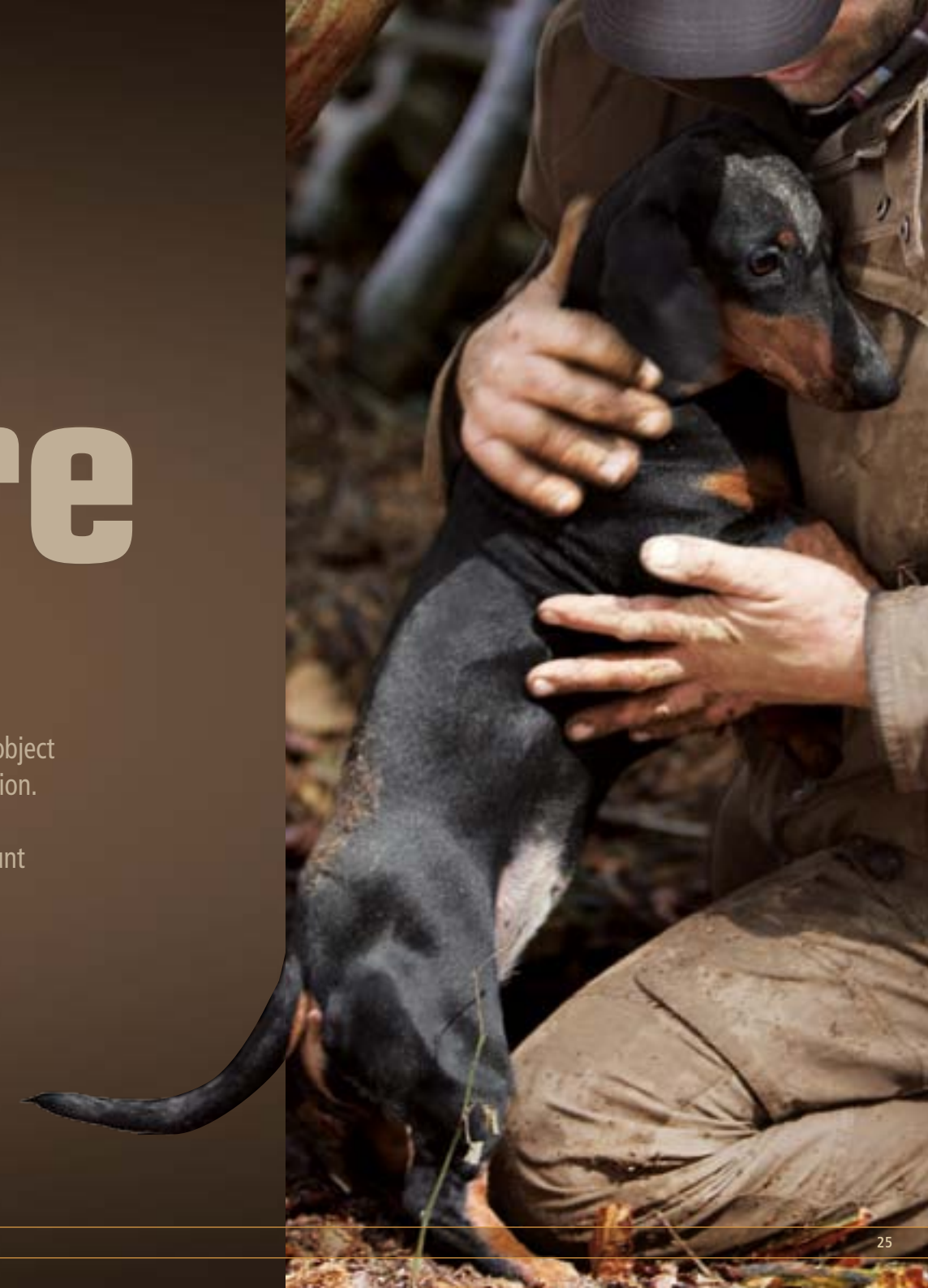




# Easy Care

In rough conditions a foreign object  
could cause a rifle to malfunction.

But that's no reason for the hunt  
to be over.



# Reliable

accurate

fast

safe

hunnable

reliable

versatile



## 1 EASY TO TAKE DOWN AND CLEAN

even in the bush the r 8 is stripped down and reassembled within a few seconds. snow, dirt, leaves or needles are easily removed.

## 2 LOCKED MAGAZINE

the r 8 magazine is only released when simultaneously pressing both release buttons. unintentional drop out of the magazine is virtually impossible. in addition, both release buttons can be locked by a lever inside the magazine. this is the most effective protection against magazine loss.

## 3 EXCELLENT PROTECTION

all metal parts of the r 8 are either made of rustproof material or protected against corrosion with a specific finish. barrel inside and chamber are polished and need conventional care. the closed construction of the r 8 receiver prevents foreign object damage. When the magazine is stored outside the rifle, a protective cover will keep the dirt out.

## 4 DESMODROMIC TRIGGER MECHANISM

One hundred percent reliability – even when iced or heavily soiled. the trigger system of the r 8 is force-controlled. cycling the receiver automatically resets the trigger.



# One for All

Today you hunt in your home territory. Tomorrow you are on another continent. Flexibility is key.

Wherever you are in the world, when it comes to your rifle it is best to trust what you know.



# Versatile

## 1 AROUND THE WORLD WITH ONE RIFLE

trigger, stock length, handling – everything remains just the way you are used to: thanks to exchangeable barrels, the r 8 is the ideal companion on all continents no matter what kind of game you hunt.

## 2 CHANGING STOCKS WHEN NEEDED

in case you are expecting bad weather or rugged terrain, the precious wooden stock can be preserved by simply replacing it with the r 8 Professional synthetic stock.

## 3 CHANGING RIFLE SCOPES EASILY

every barrel is prepared for the Original blaser saddle Mount. each rifle scope and illuminated dot sight that is zeroed to the barrel can be interchanged.



## 4 OPEN SIGHTS

Quickest target acquisition when shooting at short distances and in dense undergrowth: the white contrast line in the sights and the white front sight are always easy to recognize, even in poor lighting conditions. the open sights are made of steel and thus durable. they also harmonically match the r 8's contour.



## R8 MODELS

R8, R8 Luxus

Page 34/35

R8 Black Edition

Page 36/37

R8 Attaché

Page 38/39

R8 Baronesse

Page 40/41



R8 Success

Page 42/43

R8 Professional, R8 Professional Tracking

Page 44/45

R8 Safari, R8 Safari Luxus, R8 Safari Black Edition

Page 46/47

R8 Kilombero

Page 48/49

R8 Selous

Page 50/51

R8 Professional Hunter

Page 52/53

R8 Model overview

Page 54/55

R8 Modular system

Page 56/57

R8 Model versions

Page 58/59

Wood grades

Page 60/61

R8 Custom

Page 62-67



# R8

- R8
- R8 Luxus



R8 with titanium-colored receiver

R8 with black receiver (optional, surcharge)

## R8

- ▶ Optional black receiver (surcharge)
- ▶ Contrast sights
- ▶ Stock with Bavarian cheek piece
- ▶ Rubber recoil pad
- ▶ Black forearm tip
- ▶ Walnut wood grade 2

## R8 Luxus

- ▶ Side plates with various engraving motifs to select from (page 58/59)
- ▶ Contrast sights
- ▶ Stock with Bavarian cheek piece
- ▶ Rubber recoil pad
- ▶ Black forearm tip
- ▶ Walnut wood grade 4



## R8 BLACK EDITION



### R8 Black Edition

- ▶ Velvet black anodized receiver
- ▶ Gold-colored trigger and bolt head
- ▶ Contrast sights
- ▶ Stock with Bavarian cheek piece and double rabbet
- ▶ Rubber recoil pad
- ▶ Ebony forearm tip
- ▶ Wood grade 6

## Tradition & Elegance

*"A stock made of high-quality walnut wood truly is beautiful! Paired with the velvet black receiver, the R8 Black Edition is my personal dream of a bolt action rifle. It embodies real, timeless elegance!"*



Mathias Knepler,  
Blaser Design Engineer

## R8 ATTACHÉ



### R8 Attaché

- ▶ Velvet black finished receiver and wooden side plates
- ▶ Gold-colored trigger and bolt head
- ▶ Wooden ball on the bolt handle
- ▶ Fluted barrel
- ▶ Contrast sights
- ▶ Stock with Bavarian cheek piece and double rabbet
- ▶ Rubber recoil pad
- ▶ Ebony forearm tip
- ▶ Walnut wood grade 7
- ▶ Including rifle case and rifle sling

## The lightness of stalking

*"Hunting in the mountains, I prefer the light Attaché. Even when long distance stalking it doesn't weigh too heavily on the shoulder and still feels incredibly versatile. With its charismatic look and the attractive wood, it simply doesn't need engravings. I have never been envied so much for a rifle."*



Andreas Huber,  
responsible for test-firing

# R8 BARONESSE



## R8 Baronesse

- ▶ Fully engraved receiver, select between red deer and wild boar motifs on the right side or roe deer and chamois on the left
- ▶ Gold-colored trigger and bolt head
- ▶ Wooden ball on the bolt handle
- ▶ Fluted barrel
- ▶ Contrast sights
- ▶ Stock with Bavarian cheek piece and double rabbet
- ▶ Rubber recoil pad
- ▶ Ebony forearm tip
- ▶ Walnut wood grade 8
- ▶ Including rifle case and rifle sling

## Perfection & Design

*“One of our greatest passions is to merge technical perfection with classical elegance. My R8 Baronesse with its short, fluted Semi Weight barrel, offers the best of both worlds.”*



Bernhard Knöbel,  
Blaser CEO

Calibers, barrel lengths and weights see page 54-57 · For more details visit [www.blaser.de](http://www.blaser.de)



# R8 SUCCESS



R8 Success,  
with optional extras,  
rifle scope and scope mount

## Shooting more accurately

*"Sporting shooters have been using special rifle stocks for ages. They know that you shoot much more accurately with them! So why shouldn't hunters take the best stock possible, too? Considering we don't hit paper plates but strive to shoot real game expertly, it is even more important. Anyone who has tried the thumb-hole stock, knows what I'm talking about."*



Gunther Stoschek,  
Blaser Head of Marketing



## R8 PROFESSIONAL

R8 Professional

R8 Professional Tracking



R8 Professional Tracking

### Wind & Weather

*“At first sight, a rifle with wooden stock may look more attractive. On the other hand there are countless times when I am out hunting in bad weather. At least I am pretty much on my own then. The synthetic stock is very forgiving and you don't have to rub it dry every time you come home from hunting. It also offers a real good grip – even when it's wet.”*



John Wiedemann,  
Blaser Final Assembly

Calibers, barrel lengths and weights see page 54-57 · For more details visit [www.blaser.de](http://www.blaser.de)





## R8 SAFARI

R8 Safari

R8 Safari Luxus

R8 Safari Black Edition



R8 Safari left view

**R8 Safari** as R8 (page 34/35), but in addition:

- ▶ Safari barrel, muzzle diameter 22 mm (0.9")
- ▶ Safari open sights: express sight, front sight with nickel silver insert
- ▶ Safari buttstock with larger radius at comb and Monte Carlo cheek piece, Walnut wood grade 2
- ▶ Safari rubber recoil pad 2.5 cm (1") for excellent recoil reduction
- ▶ Kickstop fitted in the buttstock
- ▶ Safari forearm with black forearm tip

**R8 Safari Luxus** as R8 Safari, but in addition:

- ▶ Side plates with different engraving motifs to select from (page 58/59)
- ▶ Walnut wood grade 4

**R8 Safari Black Edition** as R8 Safari, but in addition:

- ▶ Velvet black anodized receiver
- ▶ Gold-colored trigger and bolt head
- ▶ Walnut wood grade 6







# R8 Kilombero

### R8 Kilombero

- ▶ Blued steel receiver (weight increases by approx. 550 g/1 lb. 3 oz.)
- ▶ Safari barrel, muzzle diameter 22 mm (0.9")
- ▶ Ring sling swivel
- ▶ Safari open sights: express sight, classic ring mount, silver bead
- ▶ Safari buttstock with larger radius at comb and Monte Carlo cheek piece
- ▶ Safari rubber recoil pad 2.5 cm (1") for excellent recoil reduction
- ▶ Kickstop fitted in the buttstock
- ▶ Safari forearm with black forearm tip
- ▶ Walnut wood grade 2
- ▶ Calibers: .375 Blaser Mag., .375 H&H Mag., .416 Rem. Mag., .458 Win., .458 Lott, .500 Jeffery
- ▶ Compatible with R8 barrels in all calibers offered

## Heavier is better

*"Back in my home country Namibia, I have spent most of my life hunting. Speaking from experience I would always choose a bigger caliber for Africa. And I am not only talking about buffalos and elephants. There is no harm done when you have some reserves for oryx and kudu, too. Plus: your rifle should be heavier – otherwise that vexatious flinching probably blows some of your chances."*



Hartmut Liedtke,  
Blaser Export

Barrel lengths and weights see page 54-57 · For more details visit [www.blaser.de](http://www.blaser.de)



## R8 Selous

R8 BIG BORE *Edition*



### R8 Selous

- ▶ Custom case hardened steel receiver (weight increases by approx. 550 g/ 1 lb. 3 oz.)
- ▶ Safari barrel, muzzle diameter 22 mm (0.9")
- ▶ Ring sling swivel
- ▶ Blaser Safari open sights: express sight, classic ring mount, silver bead
- ▶ Safari buttstock with larger radius at comb and Monte Carlo cheek piece
- ▶ Safari rubber recoil pad 2.5 cm (1") for excellent recoil reduction
- ▶ Kickstop fitted in the buttstock
- ▶ Safari forearm with black forearm tip
- ▶ Walnut wood grade 7
- ▶ Calibers: .375 Blaser Mag., .375 H&H Mag., .416 Rem. Mag., .458 Win., .458 Lott, .500 Jeffery
- ▶ Compatible with R8 barrels in all calibers offered

## R8 Professional Hunter

R8 BIG BORE Edition



R8 Professional Hunter, stock color Dark Green

### R8 Professional Hunter

- ▶ Integrated steel receiver (weight increases by approx. 550 g/1 lb. 3 oz.)
- ▶ Safari barrel, muzzle diameter 22 mm (0.9")
- ▶ Ring sling swivel
- ▶ Safari open sights: express sight, classic ring mount, silver bead
- ▶ Professional synthetic stock, Dark Green or Savanna
- ▶ Professional recoil pad with excellent recoil reduction and mounting characteristics
- ▶ Kickstop fitted in the buttstock
- ▶ Calibers: .375 Blaser Mag., .375 H&H Mag., .416 Rem. Mag., .458 Win., .458 Lott, .500 Jeffery
- ▶ Compatible with R8 barrels in all calibers offered

Stock lengths and weights see page 54-57 · For more details visit [www.blaser.de](http://www.blaser.de)

# R8 Model Overview

	Stock shape	Forearm tip	Wood grade	Cheek piece	Rubber recoil pad	Receiver	Barrel	Sights	gold-colored Bolt head and trigger	Kickstop	Leather rifle sling and rifle case included	Weight
	R8 stock with straight comb drop-shaped forearm	black	2 (standard) 3 to 11 (optional, surcharge)	Bavarian	●	titanium-colored, optional black (surcharge)	round, Standard	contrast sights	○	○	-	approx. 3.3 kg (7 lb. 4 oz.)
	R8 stock with straight comb drop-shaped forearm	black	4 (standard) 5 to 11 (optional, surcharge)	Bavarian	●	titanium-colored, engraving motif of choice or black with wooden side plate	round, Standard	contrast sights	○	○	-	approx. 3.3 kg (7 lb. 4 oz.)
	R8 stock with straight comb drop-shaped forearm	ebony	6 (standard) 7 to 11 (optional, surcharge)	Bavarian	●	black velvet	round, Standard	contrast sights	●	○	-	approx. 3.3 kg (7 lb. 4 oz.)
	R8 stock with straight comb drop-shaped forearm	ebony	7 (standard) 8 to 11 (optional, surcharge)	Bavarian	●	black, wooden side plate	fluted	contrast sights	●	○	●	approx. 3.3 kg (7 lb. 4 oz.)
	R8 stock with straight comb drop-shaped forearm	ebony	8 (standard) 9 to 11 (optional, surcharge)	Bavarian	●	titanium-colored, fully engraved	fluted	contrast sights	●	○	●	approx. 3.3 kg (7 lb. 4 oz.)
	Root wood thumb-hole stock	black	4 to 11	Success	●	titanium-colored, optional black, engraving motif optional (surcharge)	round, Standard	contrast sights	○	○	-	approx. 3.5 kg (7 lb. 11 oz.)
	Professional stock	black	Dark Green (standard) Savanna (optional, surcharge) Camo (optional, surcharge)	Professional	●	velvet black receiver	round, Standard	contrast sights	○	○	-	approx. 3.3 kg (7 lb. 4 oz.)
	Safari stock	black	2 (standard) 3 to 11 (optional, surcharge)	Monte Carlo	●	titanium-colored, optional black (surcharge)	Safari barrel	Safari open sights	○	●	-	approx. 4.3 kg (9 lb. 8 oz.)
	Safari stock	black	4 (standard) 5 to 11 (optional, surcharge)	Monte Carlo	Silver recoil pad, red	velvet black	Safari barrel	express sight, classic ring mount with silver bead	○	●	-	approx. 5.0 kg (11 lb.)
	Safari stock	ebony	7 (standard) 8 to 11 (optional, surcharge)	Monte Carlo	Silver recoil pad, red	color case hardened	Safari barrel	express sight, classic ring mount with silver bead	trigger ● bolt head ○	●	-	approx. 5.2 kg (11 lb. 7 oz.)
	Professional stock	black	Savanna (standard) Dark Green (optional, surcharge)	Professional Hunter	●	black	Safari barrel	express sight, classic ring mount with silver bead	○	●	-	approx. 4.9 kg (10 lb. 13 oz.)

● = as standard ○ = optionally available (surcharge)

All models are optionally available as left-handed versions (surcharge)

Versions and optional extras: see next double page

Available calibers: see next double page

# R8 Calibers



## R8 SEMI WEIGHT BARREL CONTOUR

Calm composure is a vital key to accuracy. An increased barrel weight provides stability when the rifle is mounted and therefore enhances surety of a successful shot – even over long distances.

- ▶ Muzzle diameter: 19 mm (0.7")
- ▶ Approx. 300 g (0.66 lb.) heavier than the Standard barrel (depending on barrel length and caliber)
- ▶ Fluted barrel optionally available

Extensive test shooting gives evidence that Semi Weight barrels reliably improve shooting performance. Even when the rifle is not resting on an optimal surface or when shooting free-hand, a medium-heavy barrel stabilizes the rifle. Recoil is decreased considerably and muzzle movement is minimized bestowing inner confidence.

Available barrel contours and calibers			Barrel diameter – 17 mm (0.6") Standard						Barrel diameter – 19 mm (0.7") Semi Weight						Barrel diameter 22 mm (0.9") Safari/ Match	
			Barrel length 520 mm (20.5")		Barrel length 580 mm (23")		Barrel length 650 mm (25.7")		Barrel length 520 mm (20.5")		Barrel length 580 mm (23")		Barrel length 650 mm (25.7")		Barrel length 600 mm (23.7")	Barrel length 600 mm (23.7")
Caliber group	Caliber	Magazine capacity	round	fluted	round	fluted	round	fluted	round	fluted	round	fluted	round	fluted	round Safari	fluted Match
MI	.222 Rem	5+1	○	○	●	○			○	○	○	○				○
	.223 Rem	5+1	○	○	●	○										○
ST	.22-250	4+1			●	○										
	.243 Win	4+1	○	○	●	○										○
	6 mm Norma BR	4+1														●
	6,5x55 SE	4+1	○	○	●	○			○	○	○	○				○
	6,5x57	4+1	○	○	●	○										
	6,5x65 RWS	4+1			●	○										
	.270 Win	4+1	○	○	●	○			○	○	○	○				
	7x64	4+1	○	○	●	○			○	○	○	○				
	.308 Win	4+1	○	○	●	○			○	○	○	○				○
	.30-06	4+1	○	○	●	○			○	○	○	○				
	8x57 IS	4+1	○	○	●	○			○	○	○	○				
	8,5x63	4+1			○		●				○	○	○	○		
	9,3x57	4+1			●	○										
9,3x62	4+1	○	○	●	○			○	○	○	○					
ME	6,5x68	3+1				●										
	7,5x55 Suisse	3+1				●	○									
	8x68 S	3+1				●	○			○	○	○	○			
MA	.257 Weath. Mag.	3+1				●	○				○	○	○	○		
	.270 Weath. Mag.	3+1				●	○									
	.270 WSM	3+1			○	○	●	○			○	○	○	○		
	7 mm Blaser Mag.	3+1			○	○	●	○			○	○	○	○		
	7 mm Rem. Mag.	3+1			○	○	●	○								
	.300 Blaser Mag.	3+1			○	○	●	○			○	○	○	○		
	.300 Win. Mag.	3+1			○	○	●	○			○	○	○	○		○*
	.300 Weath. Mag.	3+1			○	○	●	○								
	.300 WSM	3+1			○	○	●	○			○	○	○	○		
	.338 Blaser Mag.	3+1			○		●	○			○	○	○	○		
	.338 Win. Mag.	3+1					●	○								
	.375 Blaser Mag.	3+1			○		●	○			○	○	○	○		○
	.375 H&H Mag.	3+1			○		●	○			○	○	○	○		○
	.416 Rem. Mag.	3+1														●
.458 Win. Mag.	3+1														●	
.458 Lott	3+1														●	
JE .500 Jeffery	2+1														●	
CH 10,3x60 R	1	exclusively for a barrel diameter of 17 mm (0.6"), barrel length 700 mm (27.5"), round														

● as standard    ○ optionally available (surcharge)    \* Match, barrel length 65 cm (25.7") (surcharge)

# R8 Modular System

R8 receiver with inserted bolt head



Bolt heads (depending on the caliber) in sizes Mini (MI), Standard (ST), Medium (ME), Magnum (MA) and "Schweiz" (CH) are also available separately.

R8 buttstock



R8 Safari buttstock



R8 Professional stock (one-piece) incl. receiver



R8 barrel: hunting contour



R8 barrel: Semi Weight contour



R8 barrel: Safari contour



R8 forearm



R8 Semi Weight forearm



R8 Safari forearm



R8 magazine-/trigger unit including magazine insert (depending on the caliber)

[www.blaser.de/  
configurator](http://www.blaser.de/configurator)  
Customize your individual R8 with the Blaser rifle configurator!

## R8 WITHOUT REMOVABLE MAGAZINE

◀ All R8 models are also available on request without removable magazine (except for R8 Baronesse and R8 Big Bore Edition with steel receiver).



## R8 LEFT-HANDED VERSIONS

Receiver, bolt heads and buttstocks are optionally (surcharge) available as left-handed versions.

# R8 Model Versions

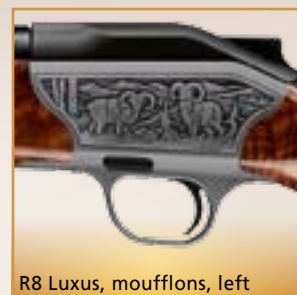


## OPTIONAL EXTRAS FOR ALL R8 MODELS

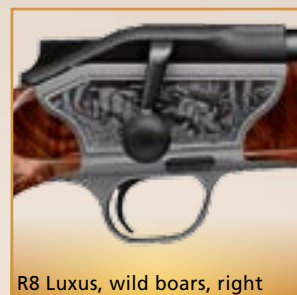
- ▶ Wooden ball on the bolt handle
- ▶ Gold-colored bolt head
- ▶ Gold-colored trigger
- ▶ Pistol grip cap: with engraving motif or monogram, see page 60



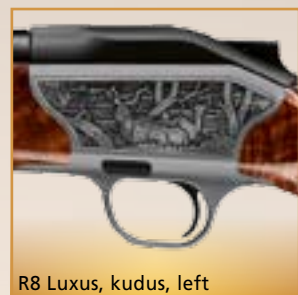
R8 Professional



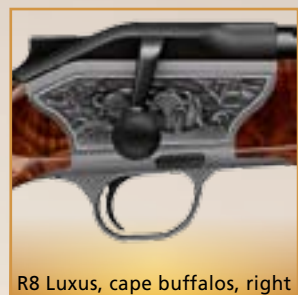
R8 Luxus, moufflons, left



R8 Luxus, wild boars, right



R8 Luxus, kudus, left



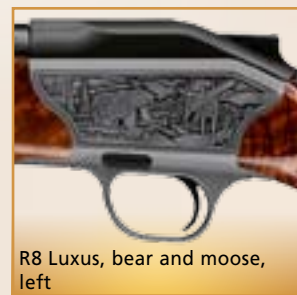
R8 Luxus, cape buffalos, right



R8 Baronesse, wild boars, left



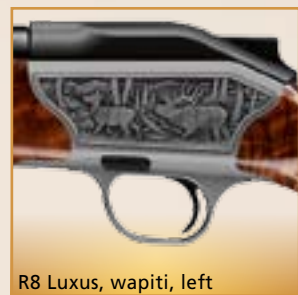
R8



R8 Luxus, bear and moose, left



R8 Luxus, mountain sheep, right



R8 Luxus, wapiti, left



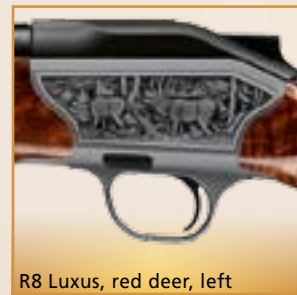
R8 Luxus, white-tailed deer, right



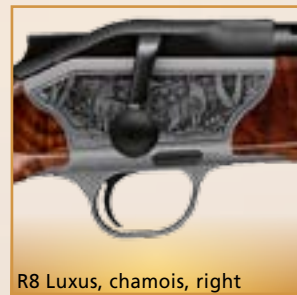
R8 Baronesse, red deer, left



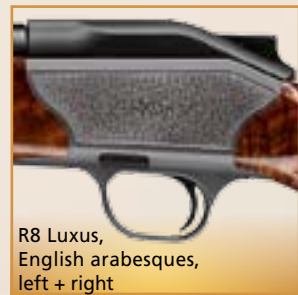
R8 black (optional)



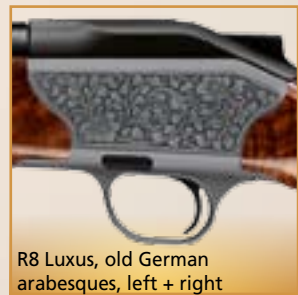
R8 Luxus, red deer, left



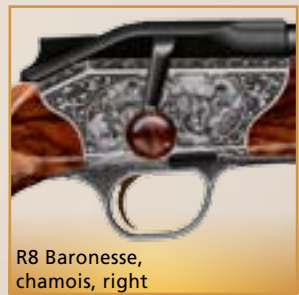
R8 Luxus, chamois, right



R8 Luxus, English arabesques, left + right



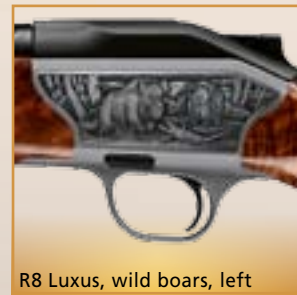
R8 Luxus, old German arabesques, left + right



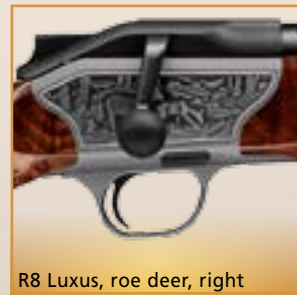
R8 Baronesse, chamois, right



R8 Black Edition



R8 Luxus, wild boars, left



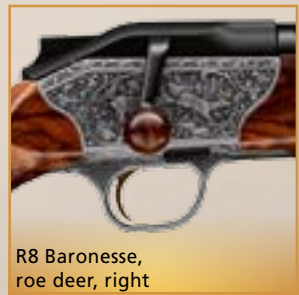
R8 Luxus, roe deer, right



R8 Luxus, wooden side plates, left + right



R8 Attaché



R8 Baronesse, roe deer, right

## PROFESSIONAL

Dark Green synthetic stock with elastomer inserts on forearm and pistol grip.

## STANDARD

Steel-grey colored receiver, Optional: black receiver.

## LUXUS

Free selection of engraving motifs (see on the left) or with black anodized receiver and wooden side plates.

## BLACK EDITION

Velvet black anodized receiver, gold-colored trigger guard and bolt head.

## ATTACHÉ

Black anodized receiver with wooden side plates.

## BARONESSE

Fully engraved receiver. Choose between red deer or wild boar motif on the left side and roe deer or chamois motif on the right side.





# Precious Woods

## ARTWORKS OF NATURE

First class walnut wood from trees that are up to 300 years old lends the stock an inimitable appearance. This exceptional wood is found in the highlands of Caucasus where long, cold winters make the trees grow extremely slowly. The harsh climate and the prolonged growth enhance the wood's resistance and shape its fine and beautiful grain.

There are eleven quality grades of woods to select your stock from. If you have special requests, we are pleased to arrange a personal appointment at our stock warehouse with you.

## PISTOL GRIP CAPS

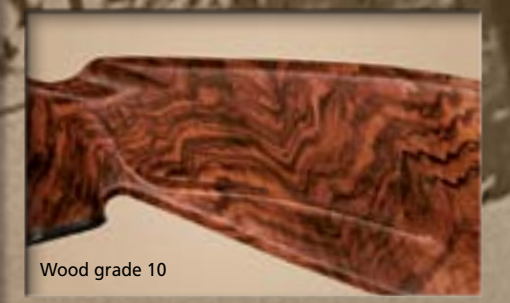
On request we engrave a silver pistol grip cap with your initials elegantly framed by English arabesques or leaves (No. 1-3), with animal portraits (No. 4-12) or individual creations.



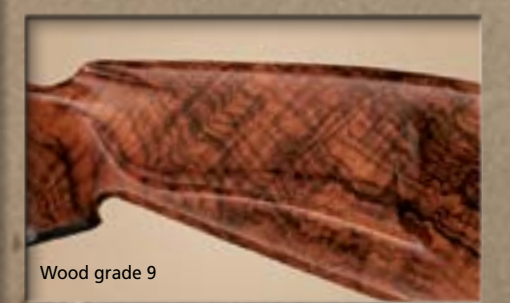
Gunstock carvings



Wood grade 11



Wood grade 10



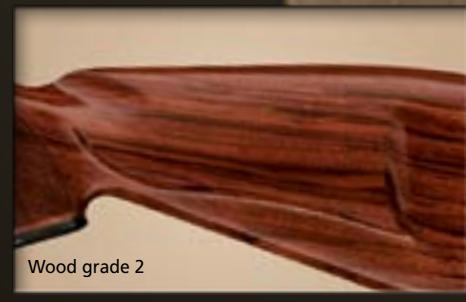
Wood grade 9



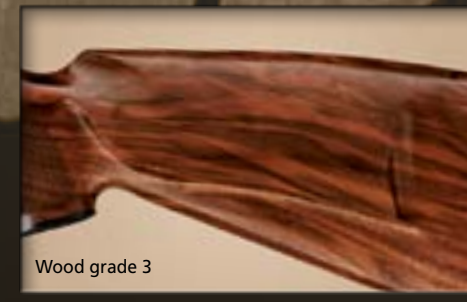
Wood grade 8



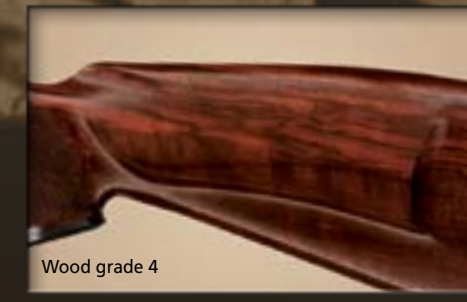
Wood grade 1



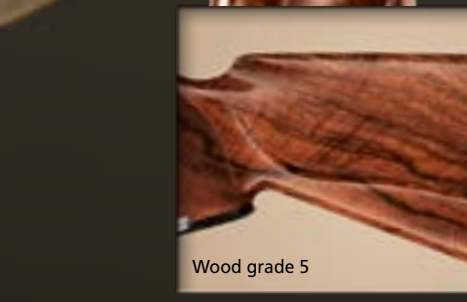
Wood grade 2



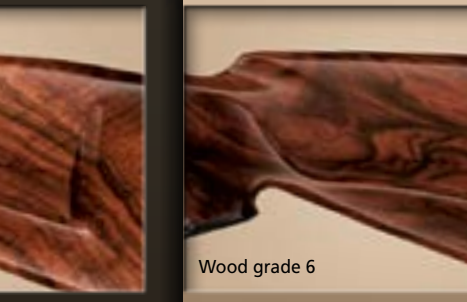
Wood grade 3



Wood grade 4



Wood grade 5



Wood grade 6



Wood grade 7



Wood grade 8

*Creative  
Masterpieces*

**Blaser**  
*Custom*

Customizing your personal masterpiece: Welcome to the Blaser Custom Shop where our master engravers turn your ideas into finest engravings! They work hand in hand with our highly qualified gunsmiths to put the perfect finishing touch to your precious rifle. All R8 Custom models are available with an optional steel bolt housing and/or receiver. If you would like your R8 to come in a shiny deep black, the surface will be treated with a classy high-gloss finish.

Starting with the black high-gloss model "Custom" the level of sophistication raises steadily within the 6 Custom grades. It culminates in the "Custom Grade V" where there are virtually no limits to the creative composition.

Please, feel free to discuss your ideas and wishes with your qualified Blaser dealer.



*Kilimanjaro  
Adventure*



*King of  
the Woods*



# ACCESSORIES



1 | Twill-leather gun covers



2 | Cordura® gun covers



3 | ABS rifle cases



4 | Rifle sling



5 | Leather cases

## 1 | TWILL-LEATHER GUN COVERS

Fine twill with calf leather borders and soft, quilted lining. Adjustable shoulder strap, reinforced handles.

## 2 | CORDURA® GUN COVERS

Rugged fibre reliably protects the gun. Zipped outer pockets for hunting accessories, detachable carrying strap.

**A:** Suitable for all popular shotgun models. With zipped outer pocket. Total length: 135cm (53"). **B:** For Blaser bolt action rifles and combination guns with mounted rifle scope; max. barrel length 60cm (23.6"). Total length: 110cm (43.3"). **C:** For all popular rifle models with mounted rifle scope; max. barrel length 68cm (26.7"). Total length: 128cm (50.4"). **D:** Slip Bag for all popular shotgun models. Total length: 135cm (53").

## 3 | ABS RIFLE CASES

Safe, comfortable and discreet: the perfect, lightweight transport case for traveling by car and plane. The double ABS shell reliably protects the rifle against impacts and shocks. Rounded corners with leather edgings. Elaborate velvet on the inside. 3 combination locks.

**A:** Suitable for single shot rifle and combination gun, max. barrel length 68cm (26.7"), with demounted forearm max. length 42cm (16.5"). Compartments: 1x rifle scope (max. lens diameter 56mm/2.2"). LxWxH: 71x32x10cm (28"x12.6"x4").

**B:** Suitable for bolt action rifles, max. barrel length 70cm (27.5"), max. forearm length 38cm (15"). Compartments: 1x rifle scope (max. lens diameter 56mm), 1x R8 spare magazine; document compartment and Allen key holders in the cover. With combination lock.

LxWxH: 82x33x11cm (32.3"x13"x4.3"). **C:** Suitable for bolt action rifles, max. barrel length 70cm (27.5"), max. forearm length 42cm (16.5"). Compartments: 2x barrel, 2x rifle scope (max. lens diameter 56mm), R8 spare magazine. Document compartment and Allen key holders in the cover. With combination lock. LxWxH: 84x45x11cm (33.1"x17.7"x4.3")

**F3:** Suitable for shotgun F3 as well as accessories (compartments for choke, shooting glasses, cleaning kit and ear protectors), separate compartment for spare barrel. Max. barrel length 81cm (31.9"). LxWxH: 89x30x12cm (35"x11.8"x4.7")

**Type A and F3:** without figure. Color: outside Anthracite, inside Dark Blue.

## 4 | RIFLE SLING

With wide, soft shoulder pad for utmost carrying comfort. Slip-resistant, elastic and adjustable in length. Integrated cartridge case for two rifle cartridges. Detachable sling swivels with quick-release fastener. Available in robust Neoprene® or in elegant leather. The high-quality leather version comes in two harmonious brown shades and perfectly rounds off the appearance of premium hunting rifles. **A:** Made of fine cow leather. **B:** Neoprene® rifle sling (also available as tracking version).

## 5 | LEATHER CASES

Elegant, handy and safe: the case for high demands. Fine, reddish-brown leather with Bordeaux-red interior padding. Interior compartments for accessories. Two locks lockable with keys.

**A:** Suitable for rifle or combination gun, max. barrel length 67.7cm (26.6") with demounted forearm, with rifle scope. LxWxH: 72x26x9.5cm (28.3"x10.2"x3.7").

**B:** Suitable for rifle or combination gun, max. barrel length 70cm (27.5") with rifle scope. LxWxH: 82x30x9.5cm (32.2"x11.8"x3.7").

**C:** Suitable for rifle or combination gun, max. barrel length 70cm (27.5") with exchangeable barrel and two rifle scopes. LxWxH: 82x34x9.5cm (32.2"x13.3"x3.7").

## For shotguns

**B:** Suitable for shotgun with accessories. LxWxH: 87x20.5x9cm (34.2"x8"x3.5").

**C:** Suitable for shotgun with exchange barrels and accessories. LxWxH: 87x26.5x9cm (34.2"x10.4"x3.5").

## ACCESSORIES



1 | Blaser caps

### 1 | BLASER CAPS

Popular classics, comfortable and practical. With attractive logo embroidery. All models made of 100% cotton, except model E, made of 50% cotton, 50% polyester.

**A: Dark Green/Brown:** Adjustable leather closure with quick-release fastener.

**B: Beige/Brown:** Adjustable leather closure with quick-release fastener.

**C: "Style" (Anthracite):** Adjustable closure with Velcro fastener.

**D: "Blaser Safaris" (Dark Green/Brown):** Adjustable leather closure with quick-release fastener.

**E: Signal Orange/Brown:** Perfectly suitable for driven hunts. Adjustable closure with quick-release fastener.



2 | Hunting travel trolley

### 2 | HUNTING TRAVEL TROLLEY

The worldwide tried and tested hunting travel trolley is both practical and attractive at the same time. It is made from premium, extremely resistant Cordura®. Elegant leather applications accomplish its appearance. The thought-out pocket and compartment system offers optimum storage possibilities. This is how your luggage becomes one compact, easy-to-transport unit.

Foldaway telescopic handle, large, ball-bearing wheels, fold-out support pedestal, wide carrying shoulder straps, adjustable in length, carrying handle with rubber reinforcements on the head side, shock-proof buckles. Zippered pockets and document compartment on the inside. Cordura® canvas with five straps which are adjustable

in length, to safely fasten the rifle case on top of the trolley. TSA combination lock. Outer dimensions LxWxH: 86x38x40cm (33.8" x 15" x 15.7"). Main compartment LxWxH: 82x37x22cm (32.2" x 14.5" x 8.6"). Two compartments in the cover LxWxH: 41x36x10cm (16.1" x 14.1" x 4"). Total volume: approx. 95,5 l.



3 | Moose leather hunting rucksack

### BLASER HUNTING RUCKSACKS

Premium, noiseless materials and thought-out details, tailored to hunting practice.

### 3 | MOOSE LEATHER HUNTING RUCKSACK

A real Blaser classic, completely made from high-quality natural moose leather, one of the most sought-after leathers worldwide. It is soft, smooth, robust and precious. In hard use, it becomes even more beautiful. The padded shoulder straps are also made of moose leather. Volume: approx. 35l. WxH: 60x50cm (23.6" x 19.6").



4 | Canvas hunting rucksack

### 4 | CANVAS HUNTING RUCKSACK

Made from original hunting Canvas – hard-wearing, noiseless and tear-proof. The coated, water-repellent fabric consists of 100% cotton. Edgings and straps are made of high-quality calf leather. With foldable seat cushion and bag for game transport. Volume: approx. 35l. WxH: 60x55cm (23.6" x 21.6").

### 5 | NEW HUNTING BACKPACK EXPEDITION LIGHT

For active hunting – worldwide. Ultimate ruggedness, water-repellent hightech materials and optimal carrying characteristics. Air-circulated back for comfortable carrying. Padded carrying system with chest strap, adjustable in height. Side pockets for spotting



5 | Hunting backpack „Expedition Light“

scope, drinking bottle etc. Further accessories can be stowed in the water-protected, zipped compartments of the cover flap and in the inside pockets. The reinforced base can be loaded separately and provides increased stability. The rifle can be fastened in the middle of the backpack without being dismantled. Integrated raincover and protective hood in Signal Orange.

Volume: approx. 45l. Weight: approx. 2.3kg (5lb. 1.1oz). LxWxH: 50x35x24cm (19.7" x 13.8" x 9.5").

## ACCESSORIES



1 | Deer carrier

### 1 | DEER CARRIER

Rollable to a compact size for easy transport in car or rucksack. Waterproof, robust and extremely tear-proof. Extraordinary capacity (three roe deers or one young boar). Straps adjustable in length: can be either used as comfortable shoulder straps or hand grips. BxWxD: 60x40x40cm (23.6" x15.7" x15.7").



2 | Hunting utility belt

### 2 | HUNTING UTILITY BELT

The adjustable rope features a carabiner snap link facilitating game recovery in difficult terrain. The adjustable rope can be used in combination with the extremely sturdy stainless steel hanging hook to ease field dressing and cooling. Two bird hooks are included.



3 | Fast access belt pouch

### 3 | FAST ACCESS BELT POUCH

With this smart and exquisitely manufactured pouch, ammunition is always quickly at hand. The exterior pouch can be attached to the belt. The removable, elastic ammunition holder accommodates six cartridges. Both components are made of Cordura® and Neoprene®. Edgings made of fine leather. The ammunition holder comes with a Velcro strap adjustable in length so that it can be flexibly attached to the shooter's arm or the weapon. Unlike leather ammunition holders, the Cordura®/Neoprene® holder ensures that ammunition does not oxidize. Suitable for all cartridge calibers from 5,6x52R bis 500 N.E.



4 | Blaser shooting glasses

### 4 | BLASER SHOOTING GLASSES

Extremely low weight, robust design and sporty elegance. The adjustable nose pads ensure excellent comfort. You will hardly notice that you are wearing glasses. Three interchangeable lenses (dark grey, yellow-orange and red) with anti-fog coating offer optimal visibility in varying light and weather conditions. The Blaser shooting glasses fulfill the highest optic and safety standards of the US military. A cleaning cloth, an elastic strap and a form-stable Cordura case are included in the scope of delivery.



5 | Hunting knife „Professional“

### 5 | HUNTING KNIFE PROFESSIONAL

The tried and tested, anti-slip stock material of the Blaser Professional bolt action rifles is used for the grip. With fold-out Allen Key (SW5) to strip down the Blaser R8. Fluorescent inlays, drop point blade made from stainless steel (440C rustproof). Including interchangeable saw blade and belt pouch made of robust Cordura®.





1 | Blaser DVDs

## 1 | BLASER DVDs

**“uphill, downhill... Hunting in the mountains”.** In extensive shooting tests, Blaser analyzed and documented the best techniques to shoot uphill and downhill. An exciting and instructive guide on shooting techniques in the mountains. With spectacular hunting and nature scenes. Running time: approx. 45 min.

**“Accurate shooting. Correct hunting”.** How to shoot successfully when out hunting. Clearly demonstrated tips that are easy to follow. Test firing the rifle correctly, perfect aiming when stalking and on the pulpit, expert long-range shooting and more. Running time: approx. 45 min.

## “Shooting at moving game. Successful hunt with safety first”.

New insights on the bullet trajectory, for the first time documented on film. Shooting on game in motion, obstacles in the trajectory, shooting with slugs, fragmentations when shooting, dangers of ricochets and much more. Running time: approx. 55 min.



2 - 4 | Care products

## 2 | GUN OIL

Maximum corrosion protection even in wet and cold conditions as well as in heat and humidity, with salt-water or sweaty hands. Neutral oil, remains liquid until a temperature of -50°C. The oil does not resinify, is very liquid and disperses excellently. 200ml spray can.

## 3 | GUN STOCK CARE

Optimum protection, natural ingredients. Easy to apply and rub in. Odor-free after drying. 150ml can.

## 4 | GUN GREASE (ISOFLEX® TOPAS L32)

Suitable for both: extremely low and extremely high temperature ranges (approx. -60 °C/-76 °F to +130 °C/266 °F). Recommended for the use with bolt guide rails. 4g tube.



5 | R8 open sights

## 5 | NEW R8 OPEN SIGHTS

For lightning-fast shooting over short ranges. Via the triangular white rear sight and the interchangeable luminous front sight, moving targets can be aimed at spontaneously and precisely. Target coverage is minimal.



6 | Dual-Brake muzzle brake – type A + B for different calibers



7 | Mag-Na-Port muzzle brake

## 6 | NEW DUAL-BRAKE MUZZLE BRAKE

The new threaded muzzle brake Dual-Brake considerably minimizes both recoil and muzzle flash. The individually felt recoil is reduced by approx. 35 to 50%. The muzzle thread for Dual-Brake can also be retrofitted.

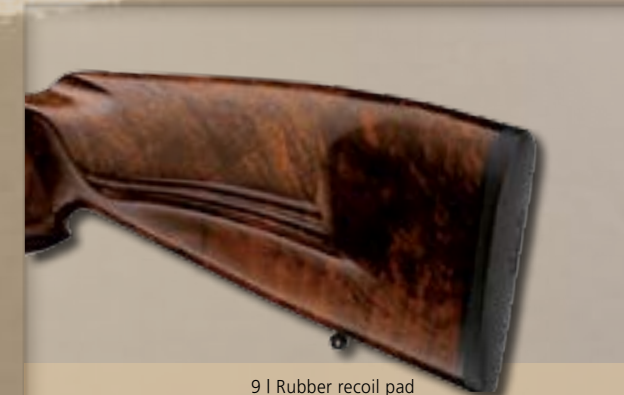
## 7 | MAG-NA-PORT MUZZLE BRAKE

Four “ports” or slots in the immediate vicinity of the barrel muzzle reduce recoil by approximately 20%.

**Caution:** Muzzle brakes increase the blast considerably. Wearing ear protection and protective glasses is absolutely necessary! Dual-Brake and Mag-na-Port are only possible with single-barrel guns.



8 | Kickstop, recoil reducer in the stock



9 | Rubber recoil pad

## 8 | KICKSTOP RECOIL REDUCER

For rifles and combination guns. The stainless steel cylinder, filled with tungsten beads, is inserted into the stock and reduces recoil by about 20%. The higher weight of the stock improves the balance of rifles with heavy barrels. Depending on the gun type, the following versions are available:

**A:** Length: 156mm (6"). Weight: approx. 430g (15oz.)

**B:** Length: 126mm (5"). Weight: approx. 370g (13oz.)

## 9 | RUBBER RECOIL PAD

Minimizes the felt recoil on the shoulder and ensures that the rifle can be put down noiselessly and does not slip away.



1

Insert the Saddle Mount in the notches on the barrel while the locking levers are open.

2

Push down the locking levers with your thumb. Now the mount is locked on the barrel without causing tension. Fold down the locking levers, so that they do not disturb when using the rifle.

3

This is how the rifle scope is mounted correctly. After zeroing in, the rifle scope can be detached and reattached as often as required.

## R8 SADDLE MOUNT

### EASY, FLEXIBLE AND 100% ACCURATE

The Blaser Saddle Mount revolutionized the connection of rifle and rifle scope. Once zeroed, the scope can be removed and returned with minimum effort and remains zeroed. Without any problem different rifle scopes can be mounted on one barrel.

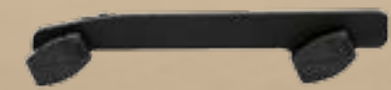
Four inconspicuous notches on the barrel, situated at the level of the chamber, hold the one-piece base tension-free. This allows the barrel to float completely free. No further adjustments on the rifle are necessary and there is no annoying mount swivel.

Every Blaser hunting rifle is prepared for the Saddle Mount.

### RING MOUNT ▼



### RAIL MOUNT ►



8

9

9

8

**THE VARIPOINT iC LINE**

The iC line by Carl Zeiss covers all fields of application – from driven hunt, stalking and mountain hunting to high seat hunting in deep twilight.



M 1,1–4x24 iCT\*



M 1,5–6x42 iCT\*



M 2,5–10x50 iCT\*



M 3–12x56 iCT\*



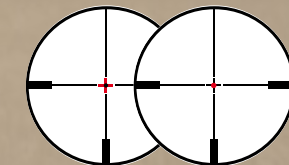
**RIFLE COCKED = ILLUMINATED DOT ACTIVE**

One movement is enough. Cocking the R8 iC activates the illuminated dot of the ZEISS rifle scope. The hunter is immediately ready to shoot. He gains time, remains calm and therefore is able to shoot safely.

A sensor in the eyepiece recognizes the position of the cocking slide and automatically regulates the switch-on/-off function of the Varipoint illuminated reticle. This reliably ensures that the illuminated dot is always activated when the rifle is ready to shoot. The operation of rifle and rifle scope is reduced to one single movement.

The perfect interplay of rifle scope and Blaser R8 turns the Varipoint iC concept into one of the most innovative rifle scope lines of today.

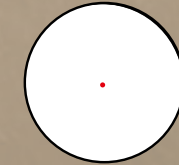
**iC IS AVAILABLE IN THE FOLLOWING RETICLES:**



◀ **Reticle V69**  
The switchable illuminated reticle on two image planes: free choice of illuminated cross or illuminated dot.



◀ **Reticle 60**  
The double reticle with two visible planes: non-illuminated crosshair and illuminated dot for maximum versatility.



◀ **Reticle 0**  
Pure dot reticle: finest illuminated dot in the second image plane for minimum target cover.





DISCOVER TOMORROW'S INNOVATIONS TODAY:  
WWW.ZEISS.COM / ZEISSEXPERIENCE

## AIMING THE PERFECT SHOT. RIFLESCOPES THAT SET NEW STANDARDS.

Innovation born of tradition: For 165 years, Carl Zeiss Sports Optics has led the field with its "Made in Germany" precision optics. Passionate hunters worldwide choose the ZEISS brand, which offers the perfect solution for all types of hunting. For more information go to: [www.zeiss.de/sportsoptics](http://www.zeiss.de/sportsoptics)



### VICTORY

The Victory models stand out for their unique features, such as ASV and iC, an extremely bright, high-resolution target image, a wide field of view with razor-sharp details and optimum viewing comfort.



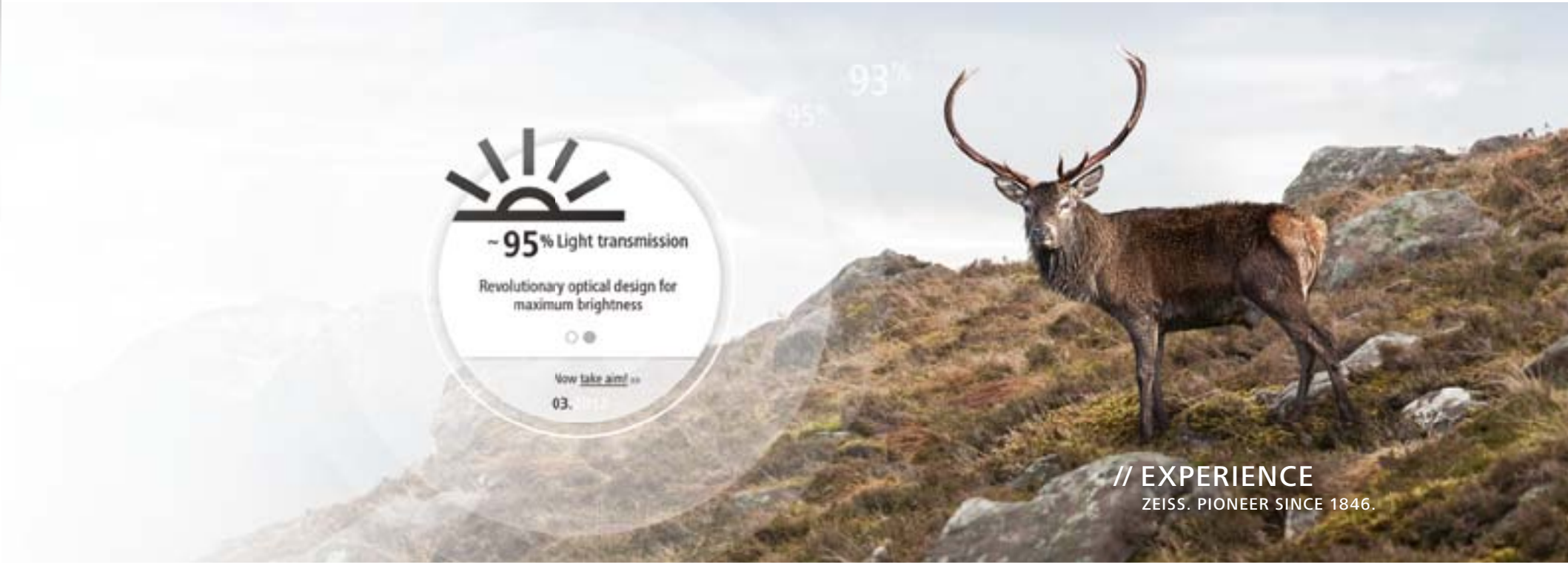
### CLASSIC

The impressive features of the Classic line include the high imaging performance, the sophisticated design and the Carl Zeiss T\* multi-layer coating for large light reserves in everyday use.



### DURALYT

Duralyt, the Carl Zeiss entry-level riflescope, stands for ruggedness and reliability, complete with the best image quality and light transmission in its class.



## LOOK INTO THE FUTURE OF CARL ZEISS.

Nature never sleeps. And the same is true for Carl Zeiss. This becomes particularly clear with the "ZEISS. Experience.". In the coming weeks and months, take an exclusive look into the future of Carl Zeiss at [www.zeiss.com/zeissexperience](http://www.zeiss.com/zeissexperience) and discover revolutionary innovations that make unique moments in nature possible.



We make it visible.

## VICTORY VARIPPOINT THE INNOVATIVE PREMIUM OPTICS.

The Victory Varipoint line stands for innovative riflescopes of the highest precision. For driven hunt, stalking or stand hunting alike, the premium riflescopes from Carl Zeiss ensure unique hunting moments. With the finest and brightest illuminated dot on the market and a large field of view for especially razor-sharp details, they prove that they were developed to meet the very highest demands.

The Victory Varipoint offers even greater innovation with its Illumination Control. This technology, jointly developed by Carl Zeiss and Blaser, for the first time links the control of the reticle technology to the operation of the rifle and ensures greater operating safety.

A sensor on the eyepiece of the riflescope detects the position of the cocking slide and turns the illuminated dot on or off accordingly. This reliably ensures that the illuminated dot is always active on ready to fire rifles. iC thus simplifies rifle and scope operation to a single move and thereby increases the critical concentration and body stillness. Another advantage is that the movement behind the rifle – especially critical for short distances - is significantly reduced.



M 1.1 – 4 x 24 iC T\*



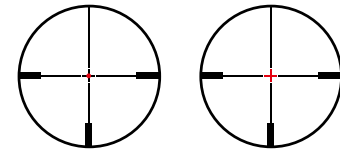
M 1.5 – 6 x 42 iC T\*



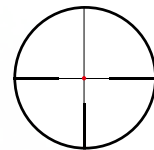
M 2.5 – 10 x 50 iC T\*



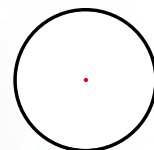
M 3 – 12 x 56 iC T\*



**Reticle V69**  
The switchable illuminated reticle on two levels: Illuminated cross or dot can be freely switched for maximum flexibility.



**Reticle 60**  
The double reticle with two image planes: Non-illuminated crosshair in the first image plane and illuminated dot in the second image plane.



**Reticle 0**  
Pure dot reticle: Finest illuminated dot in the second image plane for minimal target coverage.

## VICTORY VARIPPOINT iC THE PERFECT COMBINATION OF OPTICS AND RIFLE.



**iC** illumination  
CONTROL



Pushing the cocking slide of the R8 forward just before the shot is released: The rifle is cocked whilst at the same time the illuminated dot is activated with the light intensity that has been adjusted before.



Pushing the cocking slide of the R8 backwards: The rifle is decocked whilst at the same time the illuminated dot is switched off.



We make it visible.

# NEW Z6i – 2<sup>nd</sup> GENERATION

## THE ORIGINAL. PERFECTED

The Z6i has set new standards for the rifle scope market. Now the second generation is here. New features of the Z6i - 2nd Generation are its subtle elegance and its practical functional enhancements: The slimmer and lower design of the illumination unit is even better suited to a wider range of hunting weapons.

### PROVEN OPTICAL STRENGTH

### ELEGANT DESIGN

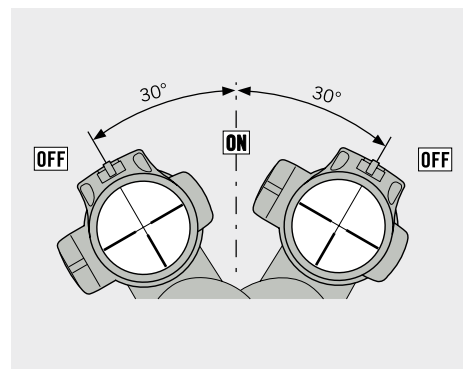
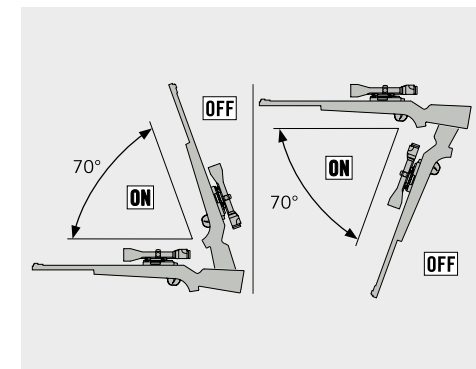
Slim, low form of illumination unit

### OPTIMISED HANDLING

Locking mechanism for Ballistic Turret, Parallax Turret with lock-in position at 100 m (109 yds) mark, Handy magnification adjustment ring

### SWAROLIGHT – SMART ILLUMINATION

An automatic switch-on and switch-off feature recognises via an inclination sensor whether the rifle scope is in shooting position. When the weapon is not in the firing position, the illuminated reticle automatically switches off. When moving into a shooting position, the illuminated reticle is immediately ready for use thanks to SWAROLIGHT. You can now simply focus on your target. SWAROLIGHT works on any weapon. You can also shoot without the reticle being illuminated.



### SR MOUNTING RAIL

The SWAROVSKI OPTIK SR mounting rail is the most innovative rifle scope mounting system around. It is both elegant and robust with low-profile mounting. Except for: non-illuminated Z6 models, Z6i 1-6x24 EE, Z6i 5-30x50 P

### FOR BETTER IMPACT AT A DISTANCE

Firearms, ammunition and optical instruments have become much more accurate in recent years, making long-distance shooting technically feasible. Nevertheless, the requirements on the hunter are high and, in addition to accurate determination of the distance, this calls for solutions that provide an accurate aiming point to enable accurate longrange target shots. The SWAROVSKI OPTIK Ballistic Turret (BT) allows you to “stay on the spot” shooting at different ranges. [BT.SWAROVSKIOPTIK.COM](http://BT.SWAROVSKIOPTIK.COM)

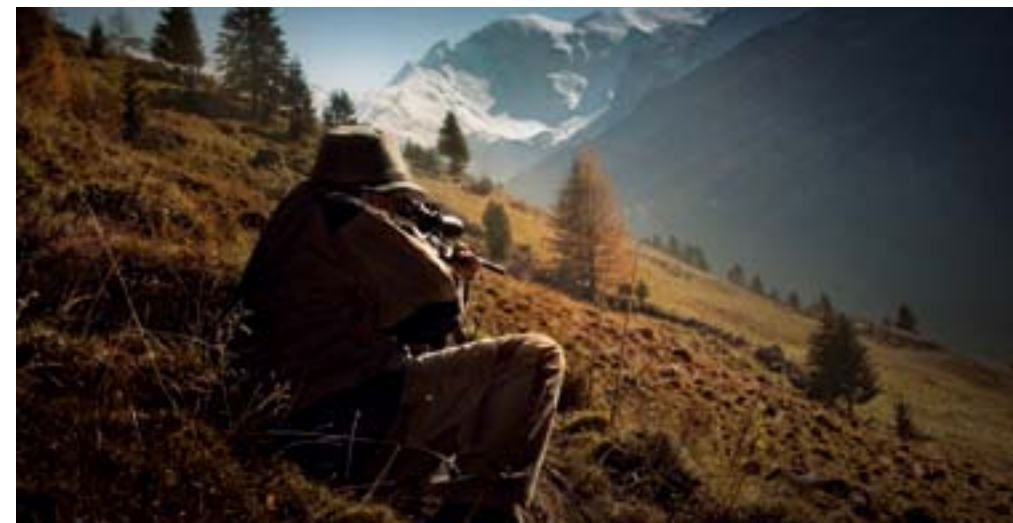


### SWAROVSKI OPTIK BALLISTIC PROGRAMME

The SWAROVSKI OPTIK ballistic programme is a useful instrument for determining your own shot flight path.



For detailed information, tips and the new iPhone App (free download) refer to: [BALLISTICPROGRAMS.SWAROVSKIOPTIK.COM](http://BALLISTICPROGRAMS.SWAROVSKIOPTIK.COM)



### EACH ONE IS UNIQUE. INCLUDING YOUR Z6i

The rifle scopes of the Z6i - 2nd Generation are available in eight different models. Whatever your intended use, you are sure to find the perfect rifle scope for your requirements. Thanks to the 6x zoom, all models offer a high degree of flexibility that extends beyond their specific intended use.

- Z6i 1-6x24 Driven hunting and dangerous game specialist
- Z6i 1-6x24 EE Large eye relief perfect on safari
- Z6i 1.7-10x42 (BT \*) Ideal for all types of hunting
- Z6i 2-12x50 (BT \*) The perfect all-rounder
- Z6i 2.5-15x56 P (BT \*) The bright all-rounder
- Z6i 2.5-15x44 P (BT \*) The choice when hunting overseas
- Z6i 3-18x50 P (BT \*) The long-range expert
- Z6i 5-30x50 P (BT \*) Precision over vast distances

\* Ballistic Turret

For detailed information and tips refer to: [Z6.SWAROVSKIOPTIK.COM](http://Z6.SWAROVSKIOPTIK.COM)

Functional temperature: -20 °C/+55 °C (-4 °F to +131 °F) · Storage temperature: -30 °C/+70 °C (-22 °F to +158 °F) Submersion tightness: 4 m / 13 ft water depth (filled with nitrogen)									
		Z6/Z6i 1-6x24	Z6i 1-6x24 EE	Z6/Z6i 1.7-10x42	Z6/Z6i 2-12x50	Z6/Z6i 2.5-15x44 P	Z6/Z6i 2.5-15x56 P	Z6/Z6i 3-18x50 P	Z6/Z6i 5-30x50 P
<b>Magnification</b>		1-6x	1-6x	1.7-10x	2-12x	2.5-15x	2.5-15x	3-18x	5-30x
<b>Exit pupil diameter (mm) / Exit pupil distance (mm) (eye relief)</b>		9.6-4/95	10.8-4/120	9.6-4.2/95	9.6-4.2/95	9.5-2.9/95	9.5-3.8/95	9.5-2.8/95	9.5-1.7/95
<b>Field of view (m/100 m / ft/100 yds)</b>		42.5-6.8 127.5-20.4	33.5-5.4 100.5-16.2	25.2-4.2 75.6-12.6	21-3.5 63-10.5	16-2.7 48-8.1	16.5-2.7 49.5-8.1	13.3-2.2 39.9-6.6	7.9-1.3 23.7-3.9
<b>Light transmission (%)</b>		90	91	90	90	90	91	90	90
<b>Max. elevation/windage adjustment range (m/100 m / in/100 yds)</b>		2 72	2.1 75.6	1.5 54	1.5 54	1.8/1 64.8/36	1.8/1 64.8/36	1.8/1 64.8/36	1.2/0.7 43.2/25.2
<b>Weight (g / oz)</b>	<b>L</b>	420/440 14.8/15.5	-/430 -/15.2	470/490 16.6/17.3	520/540 18.3/19	555/575 19.6/20.3	635/655 22.4/23.1	595/615 21/21.7	600/620 21.2/21.9
	<b>SR</b>	-/460 -/16.2	-	-/500 -/17.6	-/550 -/19.4	-/590 -/20.8	-/665 -/23.5	-/635 -/22.4	-

L = Light alloy · SR = Light alloy with SWAROVSKI OPTIK Rail · P = Parallax turret · Parallax-free at 100 m/109 yds (except for: models with parallax turret)



SWAROVSKI OPTIK

# Z4i

## THE CLASSIC WITH 4X ZOOM

The illuminated Z4i with traditional 4x zoom is the ideal rifle scope for specific uses, e.g. for hide hunts or driven hunting. Apart from its high-quality optics, it captivates the user with its elegantly proportioned design and uncomplicated, systematic operation.

### LIGHTWEIGHT

Extremely light compared to other rifle scopes with 4x zoom, sturdy aluminium housing for absolute shock resistance

### PRECISE

Accurate reticle in the second image plane for unsurpassed precision at all distances. High Grid technology

### CRYSTAL CLEAR

High transmission for an accurate shot, even in twilight

### MODELS

- Z4i 1.25-4x24 For driven hunting
- Z4i 3-12x50 For almost all types of hunting
- Z4i 2.5-10x56 For poor light conditions



Functional temperature: -20 °C/+55 °C (-4 °F to +131 °F) · Storage temperature: -30 °C/+70 °C (-22 °F to +158 °F) · Submersion tightness: 4 m / 13 ft water depth (filled with nitrogen) · Z4i: Watertight with mounted illumination unit BE 5 or screwed-on replacement cap				
		Z4i 1.25-4x24	Z4i 3-12x50	Z4i 2.5-10x56
<b>Magnification</b>		1.25-4x	3-12x	2.5-10x
<b>Exit pupil diameter (mm) / Exit pupil distance (mm) (eye relief)</b>		12.5-6/90	13.1-4.2/90	13.1-5.6/90
<b>Field of view (m/100 m / ft/100 yds)</b>		32.8-10.4 98.4-31.2	11-3.5 33-10.5	13.2-4.1 39.6-12.3
<b>Light transmission (%)</b>		92	93	92
<b>Max. elevation/windage adjustment range (m/100 m / in/100 yds)</b>		3.3 118.8	1.1 39.6	1.3 46.8
<b>Weight (g / oz)</b>	<b>L</b>	illuminated 420/14.8	520/18.3	575/20.3
	<b>SR</b>	illuminated 440/15.5	540/19	595/21

L = Light alloy · SR = Light alloy with SWAROVSKI OPTIK Rail · P = Parallax turret  
Parallax-free at 100 m/109 yds (except for: models with parallax turret)

# THE JOY OF DISCOVERY

Distinguishing the finer detail is critical, especially when locating and identifying your target. However, most details are often invisible to the naked eye. With SWAROVSKI OPTIK binoculars, you can see the finest details – and more besides – at very close quarters. Thanks to the exceptional optics and understated performance of our binoculars, overcoming our natural limitations is child's play.

## EL SWAROVISION

### BINOCULARS WITH SUPERIOR TECHNOLOGY

Such clarity. Such high contrast. Such unparalleled excellence. The EL SWAROVISION family marks a milestone in long-range optics. Every pair of binoculars is itself a masterpiece of precision and innovation for perfect identification of your target. Whichever model you choose, the EL SWAROVISION family always meets the most discerning demands, and you can savour each moment to the full.

#### SWAROVISION TECHNOLOGY

Field Flatteners lenses, HD optics, optimised coating, large eye relief

#### UNIQUE EL WRAP-AROUND GRIP

for a secure grip

#### FAST, PRECISE AND RELIABLE FOCUSING MECHANISM

EL 42 SWAROVISION      EL 50 SWAROVISION      **NEW** EL 32 SWAROVISION



#### **NEW** EL 32 SWAROVISION

8x32 SWAROVISION, 10x32 SWAROVISION  
Full marks in optics and brilliance, large field of view  
Maximum ergonomics and design  
Unbeatable regarding size and weight

#### EL 42 SWAROVISION

8,5x42 SWAROVISION, 10x42 SWAROVISION  
Best optical performance and perfect combination of size and weight

#### EL 50 SWAROVISION

10x50 SWAROVISION, 12x50 SWAROVISION  
Extreme detail recognition, better twilight performance

For detailed information and tips, refer to:  
[EL-SWAROVISION.SWAROVSKIOPTIK.COM](http://EL-SWAROVISION.SWAROVSKIOPTIK.COM)

Functional temperature: -25 °C/+55 °C (-13 °F to +131 °F) · Storage temperature: -30 °C/+70 °C (-22 °F to +158 °F) Submersion tightness: 4 m / 13 ft water depth (filled with nitrogen)						
	EL 8x32 W B SWAROVISION	EL 10x32 W B SWAROVISION	EL 8.5x42 W B SWAROVISION	EL 10x42 W B SWAROVISION	EL 10x50 W B SWAROVISION	EL 12x50 W B SWAROVISION
Magnification	8x	10x	8.5x	10x	10x	12x
Effective objective lens diameter (mm)	32	32	42	42	50	50
Exit pupil distance (eye relief) (mm)	20	20	20	20	20	19
Field of view (m/1000 m / ft/1000 yds)	141 / 423	120 / 360	133 / 399	112 / 336	115 / 345	100 / 300
Light transmission (%)	90	90	90	90	90	90
Weight approx. (g / oz)	580 / 20.5	580 / 20.5	835 / 29.5	840 / 29.6	998 / 35.2	998 / 35.2

W = Wide angle · B = Eyepiece for spectacle wearers



SWAROVSKI  
OPTIK

## SLC 56

### TIME-TESTED, POPULAR AND WITH EXCELLENT LIGHT-GATHERING QUALITIES



**56 MM OBJECTIVE LENSES**  
for accurate target identification when light conditions are poor

**BALANCED WEIGHT DISTRIBUTION**  
featuring ergonomic depressions for added grip

**MODELS**  
SLC 8x56, SLC 15x56

## SLC 42 HD

### A CLASSIC PERFECTED



**HIGH-PERFORMANCE HD OPTICS**  
for maximum colour fidelity, perfect contrast and impressive transmission

**PRECISE FOCUSING MECHANISM**

**COMPACT AND STURDY**

**MODELS**  
SLC 8x42 HD, SLC 10x42 HD

## **NEW** CL COMPANION

### COMPACT BINOCULARS, IMPRESSIVE PERFORMANCE



**ERGONOMIC**  
extremely light, compact construction

**OPTICS**  
impressive viewing comfort

**DESIGN**  
distinctive product design for optimum handling

**MODELS**  
CL Companion 8x30, CL Companion 10x30

For detailed information refer to:  
[WWW.SWAROVSKIOPTIK.COM](http://WWW.SWAROVSKIOPTIK.COM)

## ATM/STM

### GREATER FUNCTION, LOWER WEIGHT



**UNCOMPROMISING OPTICAL PERFECTION**  
maximum precision and state-of-the-art coatings

**RUGGED AND LIGHTWEIGHT**  
the lightest telescope in its class despite its extremely rugged rubber armouring and magnesium housing

**MODELS**  
ATM 65 (HD), ATM 80 (HD), STM 65 (HD), STM 80 (HD)

## CTC/CTS

### THE TRADITIONAL EXTENDABLE TELESCOPES



**QUALITY OPTICS**  
for bright, high-contrast images even when light conditions are poor

**STRAIGHT VIEW COMBINED WITH OPTIMISED EXTENDED LENGTH**  
for maximum stability and rapid target acquisition

**MODELS**  
CTC 30x75 with 30x eyepiece, CTS 85 with interchangeable eyepieces

## EYEPIECES

### SHARPER, LIGHTER, GREATER DETAIL



**25-50x W**  
innovative and lightweight wide-angle zoom eyepiece



**20-60x**  
large zoom range



SWAROVSKI  
OPTIK

## AMMUNITION

### THE NEW MAGNUM GENERATION

In cooperation with Norma, Blaser has developed a brand new generation of high-performance cartridges. No existing calibers were copied. Instead, the latest ammunition technology was applied to achieve the optimum performance in each caliber group.

### Blaser Magnum HIGH ACCURACY WITH GOOD SHOOTING CHARACTERISTICS

Its high precision values in conjunction with notably increased energy and velocity data make the Blaser Magnum calibers your best choice for long range shooting – whether you are hunting in the mountains, in the savanna or on a plateau.

Thanks to an optimized cartridge geometry, stable cartridge base and modern powder types together with 4-groove barrel profiles and adapted twist rates, the Blaser Magnum offers more comfortable recoil effects compared to other Magnum cartridges.



## AMMUNITION

### 4 CALIBERS, 6 LOADS

The Blaser Magnum calibers are available with Nosler AccuBond, Barnes TSX/TTSX and Blaser CDP bullets. At the same time, Norma offers additional loads under its own company label.



▲ The new range of Blaser Magnum cartridges from left to right: 7 mm Magnum with Nosler AccuBond bullet, .300 Magnum with TTSX or CDP bullet, .338 Magnum with Nosler AccuBond or Barnes bullet as well as the .375 Magnum with Barnes bullet.



# Blaser Magnum



## 7 mm Blaser Magnum: 9.1 g/140 gr Nosler-Accu-Bond (NAB) · BC 0.485

Range (m)	0	50	100	150	200	250	300
Velocity (m/s)	960	925	891	858	826	794	763
Energy (J)	4181	3882	3602	3340	3093	2861	2643
100 m (cm)		-0.9	0	-2.2	-7.8	-16.9	-30.0
Most favorable zeroing range (GEE) 202 (cm)		1.1	4.0	3.8	0.2	-6.9	-18.0

▲ The 7 mm Blaser Magnum with a 9.1 grams bullet is particularly comfortable to shoot, fast bullet for Europe and lightweight steppe or mountain game.

## .300 Blaser Magnum: 11.7 g/180 gr Barnes TTSX · BC 0.484

Range (m)	0	50	100	150	200	250	300
Velocity (m/s)	920	885	851	818	786	755	724
Energy (J)	4941	4574	4231	3909	3607	3324	3059
100 m (cm)		-0.4	0	-2.9	-9.6	-20.1	-35.0
Most favorable zeroing range (GEE) 187 (cm)		1.6	4.0	3.1	-1.6	-10.1	-23.1

## .300 Blaser Magnum: 10.7 g/165 gr Blaser CDP · BC 0.385

Range (m)	0	50	100	150	200	250	300
Velocity (m/s)	950	906	864	824	784	746	708
Energy (J)	4826	4394	3995	3628	3288	2974	2683
100 m (cm)		-0.8	0	-2.5	-8.6	-18.6	-33.1
Most favorable zeroing range (GEE) 195 (cm)		1.2	4	3.5	-0.6	-8.7	-21.2

▲ The .300 Blaser Magnum generates its energy with 10.7 to 11.7 grams bullets out of a 64.2 mm cartridge case and is the all-round cartridge for lightweight to medium-heavy game.

## .338 Blaser Magnum: 13.6 g/210 gr Barnes TTSX · BC 0.482

Range (m)	0	50	100	150	200	250	300
Velocity (m/s)	900	866	834	802	771	740	710
Energy (J)	5514	5111	4732	4377	4043	3730	3436
100 m (cm)		-0.7	0	-2.9	-9.5	-20.3	-35.6
Most favorable zeroing range (GEE) 188 (cm)		1.4	4.0	3.2	-1.5	-10.3	-23.5

## .338 Blaser Magnum: 13.0 g/200 gr Nosler-Accu-Bond · BC 0.414

Range (m)	0	50	100	150	200	250	300
Velocity (m/s)	930	890	851	814	777	742	707
Energy (J)	5607	5136	4699	4294	3917	3567	3241
100 m (cm)		-0.8	0	-2.6	-9.0	-19.4	-34.2
Most favorable zeroing range (GEE) 192 (cm)		1.3	4.0	3.4	-1.0	-9.3	-22.2

▲ The .338 Blaser Magnum with 13.0 to 13.6 grams bullets is suitable for big game – ideal for bear, moose, wapiti and big antelopes. Good ballistic coefficient and speed even with long range shots.

## .375 Blaser Magnum: 17.5 g/270 gr Barnes TSX · BC 0.326

Range (m)	0	50	100	150	200	250	300
Velocity (m/s)	840	793	747	703	661	620	580
Energy (J)	6177	5503	4889	4330	3822	3361	2946
100 m (cm)		-0.4	0	-4.1	-13.1	-27.7	-48.7
Most favorable zeroing range (GEE) 168 (cm)		1.6	4.0	1.9	-5.1	-17.7	-36.8

▲ Because of the larger volume of the 71.7 cartridge case, the .375 Blaser Magnum generates approximately 5 percent more energy on a range of 150 m than the .375 H&H and features more comfortable shooting characteristics.

## AMMUNITION

### CDP – CONTROLLED DEFORMATION PROCESS.

High shock effect and large penetration force while the weight virtually remains the same - these characteristics are the result of the CDP-projectile and its controlled deformation process. Despite the relatively low weight of the bullet, it produces the desired exit wound and spares the game to the highest extent possible. Upon impact, the CDP-bullet deforms in a controlled manner, mushrooming symmetrically in four directions, irrespective of velocity and target resistance. During mushrooming, the diameter of the bullet multiplies by 2.5 of its original caliber.

This effect has been obtained through precise calculation of the individual components of the bullet and their behaviour during the shot.



Selection of calibers	
Bullet weight	Caliber
6.5 g CDP	.243 Win.
8.2 g CDP	6,5x57, 6,5x57 R, 6,5x65 R
8.4 g CDP	.270 Win.
10.0 g CDP	7x57, 7x57 R, 7x64, 7x65 R
10.7 g CDP	7,5x55, .308 Win., 30-06, .30 R Blaser, .300 Win. Mag
12.7 g CDP	8x57 IS, 8x57 IRS, 8x75 RS, 8x68 S
18.5 g CDP	9,3x62, 9,3x74 R

Extensive testing with a few hundred shootings showed the following results:

- in 78 % of shootings, fleeing distances measured from zero to less than 20 meters
- in 94 % of shootings, over two thirds recorded very low meat damage.

# Old Swede - Vulkan

Norma's Number 1 in Germany



## EVOLUTION

FOR WORLD-WIDE USE



Lead core bonded (=fused) with the jacket for excellent penetration

**POWER BONDING**

Cannelure for a solid bullet seat

Ballistic calotte for flight stability and precision at long distance

Nickel-plated Tombak jacket for increased barrel life

**Rapid X Tip**  
for optimal response in the game's body

Sharp edge for cutting hair at point of impact



Norma Vulkan



**norma**  
www.norma.cc

www.rws-ammunition.com



### MADE FOR ACTIVE HUNTING

Superior quality and sophisticated design also characterize Blaser active outfits. Each garment represents the highest level of modern textile technology. Special care has been taken to create practical details such as pockets, trimmings and decorative elements that underline the stylish hunting look. Midlayer-jackets, shirts made from first class fleece to wear as base or top layers as well as matching accessories, ranging from sturdy belts to fully lined knitted hats and warm thermo caps, complement the broad range. Now fully revised and optimized, the Blaser active outfits collection sets new standards for high class hunting clothes with an extremely versatile edge. Functional, lightweight and comfortable: these styles have already become casual classics. Blaser active outfits represent a unique combination of consistent quality and hunting tradition with high performance functionality and modern looks. The collection is available exclusively at your authorized Blaser dealer.



**GET ONE!**

ORDER A CATALOG  
[WWW.ACTIVEOUTFITS.DE](http://WWW.ACTIVEOUTFITS.DE)



### WORLDWIDE HUNTING

Innovation, safety and reliability have constituted Blaser since day one. Its passion for hunting and its love of nature, the international network of experienced hunters and its strive for absolute perfection represent values that are also key to Blaser Safaris. To us, hunting actively means hunting expertly alongside professionals. Blaser Safaris provides you with qualified, personal support on-site. Our guides have the essential instinct and "edge" for hunting. Through reliable assistance and useful recommendations they are known for taking their guests straight to success. Order your copy of the current Blaser Safaris catalog now and find a huge range of exclusive hunting trips to meet any requirements. Get inspired by various hunting impressions and come along to hunt with us in Europe, Africa and overseas.

Catalog request:  
[info@blaser-safaris.com](mailto:info@blaser-safaris.com)  
[www.blaser-safaris.com](http://www.blaser-safaris.com)





We would like to thank all hunters for joining the photo shootings.

All information subject to change without notice.

Models can vary from country to country.

Blaser hunting rifles are distributed through qualified dealers exclusively.

Blaser Jagdwaffen GmbH  
88316 Isny/Allgäu  
Germany  
[www.blaser.de](http://www.blaser.de)

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# Blaser

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